

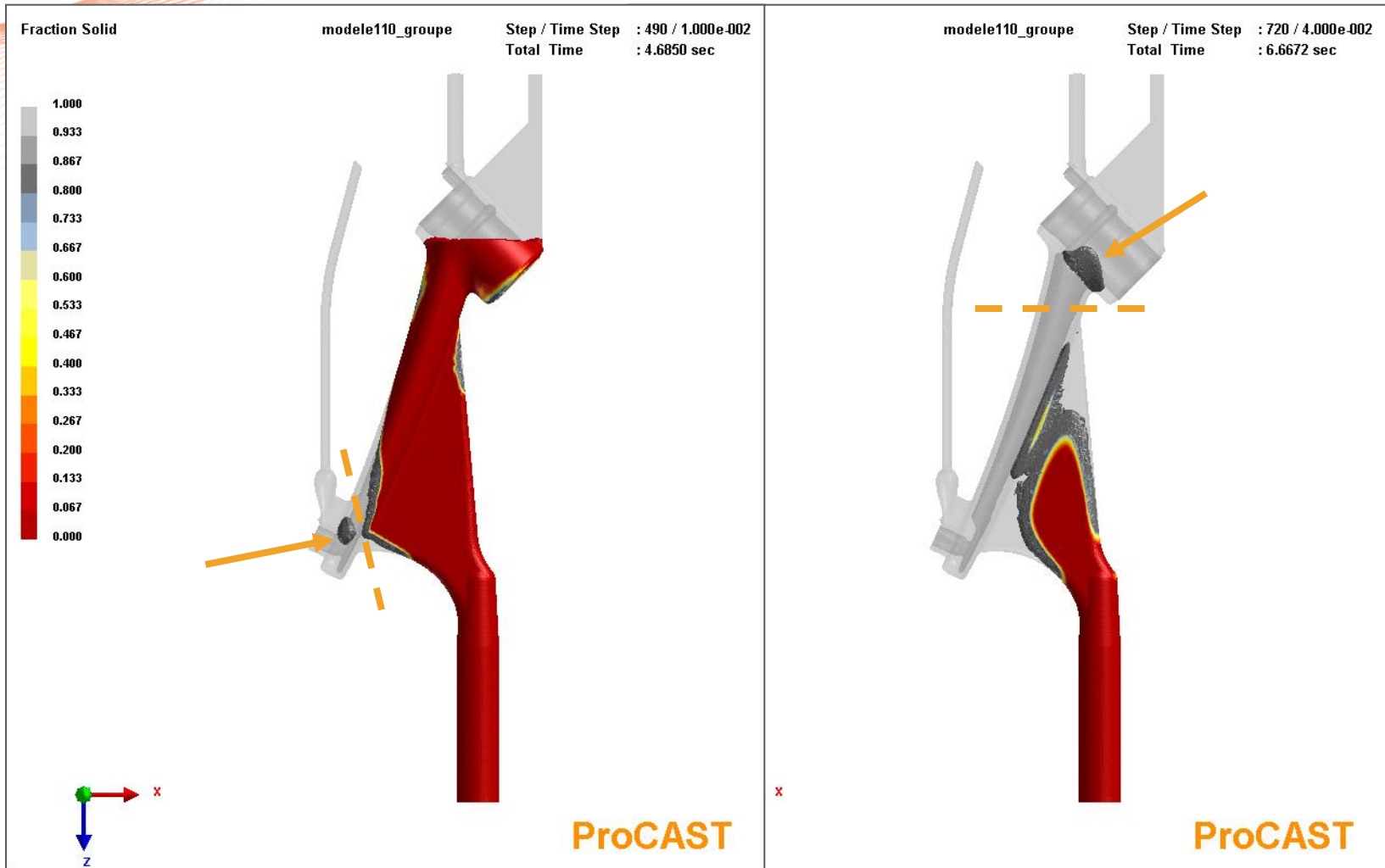


Courtesy of

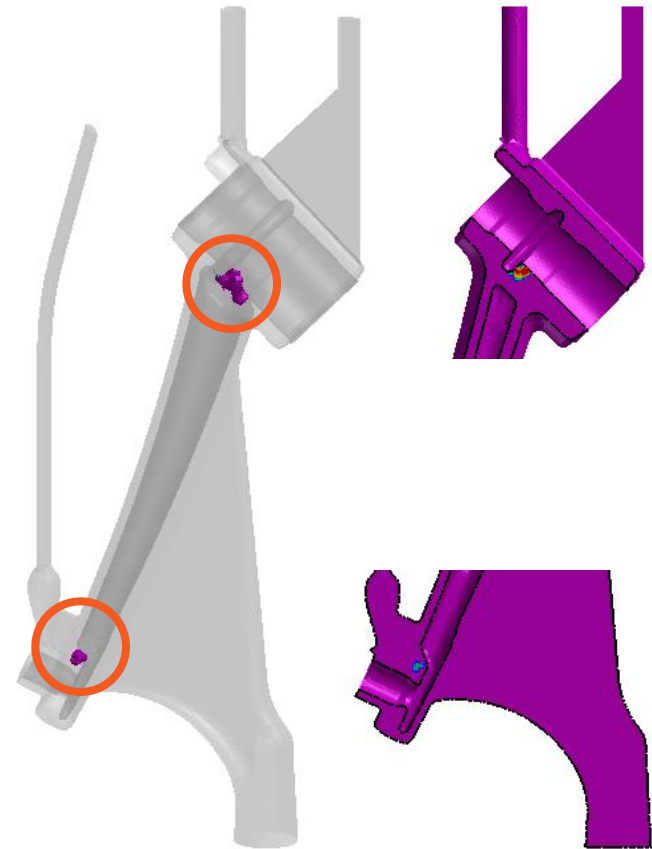
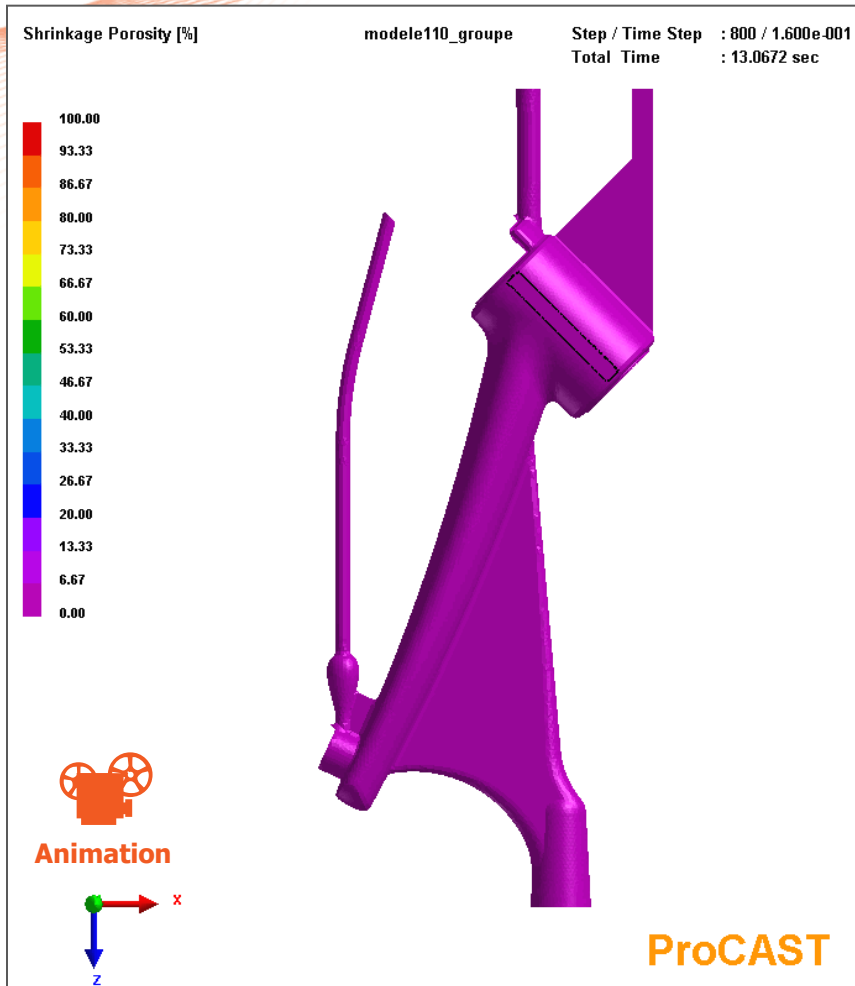


ESI Casting Simulation Suite ProCAST/QuikCAST

Brass
Low Pressure Die Casting
Part: Faucet



Isolated pockets get blocked from the feeding path, and may lead to the formation of shrinkage porosity



Isolated lead to Shrinkage Porosity. Porosity ~ level 2 on a radiographic scale